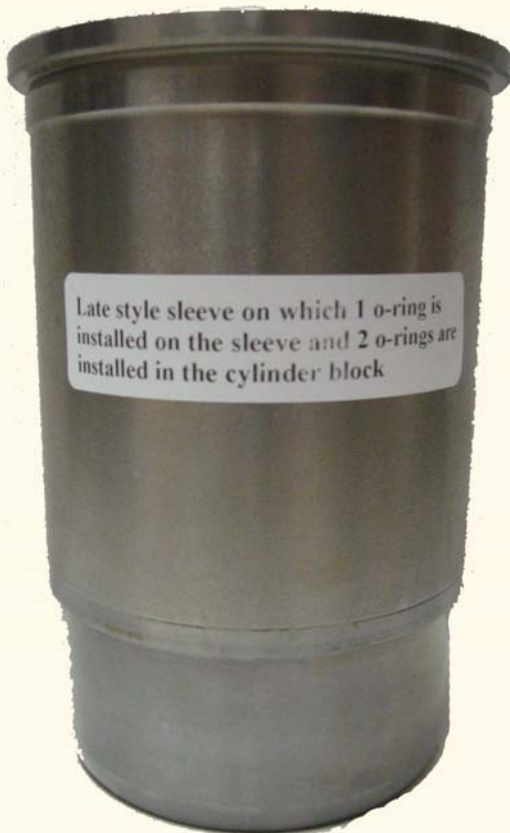
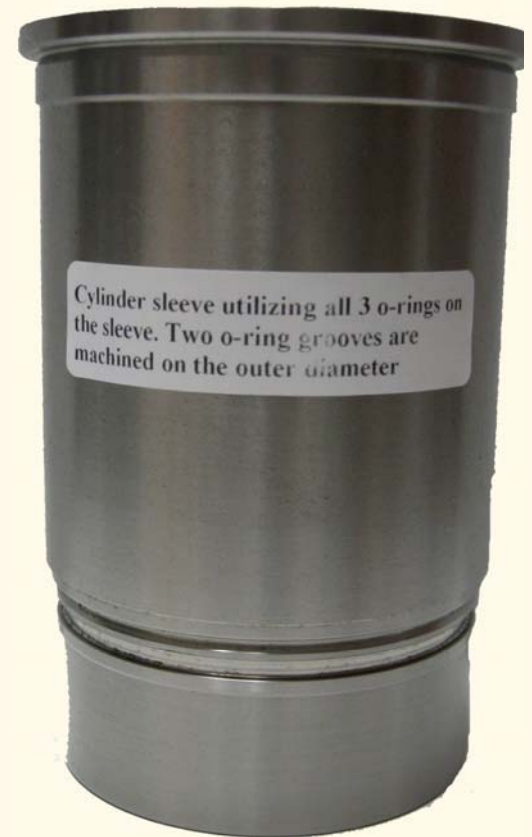


Cylinder Sleeves for John Deere® Engines with 3.858 Cylinder Bore

On John Deere® engines with 3.858 cylinder bore, there were three (3) different styles of cylinder sleeves:

- 1) The early design utilized only 1 liner o-ring on the sleeve. This cylinder sleeve is no longer available. It has been replaced with the second design sleeve.
- 2) The second design was updated to 3 liner o-rings being used on the sleeve. There are 2 grooves on the lower pilot area of this sleeve. See sleeve at RIGHT.



- 3) The third design was changed to 1 liner o-ring on the sleeve and 2 liner o-rings being used in the cylinder block. See sleeve at LEFT.

Below are some of the block casting numbers for the early sleeve that must be updated to the second design cylinder sleeve.

T23405
T23406

T24960
T24961

T26932
T26933