

# ALLIS CHALMERS® VS BUDA® 153 & 230 cubic inch engines

Allis Chalmers® engines utilize a cylinder sleeve without any o-ring grooves - the grooves are in the block.



Buda® engines utilize a cylinder sleeve with the o-ring grooves on the sleeve.



Due to similarities between the Allis Chalmers® and Buda® 153 & 230 cubic inch engines, it may be difficult to know which engine you have.

One way to be sure is to find out the location of the o-rings on the cylinder sleeve.

Allis Chalmers® engines utilize a cylinder sleeve without any o-ring grooves - the grooves are *in the block*.

Buda® engines utilize a cylinder sleeve with the o-ring grooves *on the sleeve*.