

## Ford® 2N, 8N and 9N Cylinder Kits

Prior to serial number 247571, the HA6055E040 early cylinder kit utilizes a sleeve OD of 3.269 and a wall thickness of .041. Piston bore is 3.187.

After serial number 247,571, the HA60550090 late cylinder kits utilize a sleeve OD of 3.3685 and a wall thickness of .091. Piston bore is 3.187.

After serial number 247,571, the 226-1414 cylinder kits utilize a sleeve OD of 3.3685 and a wall thickness of .050. Piston bore is 3.270.

The overbore cylinder kit can cause confusion with the HA6055E040 due to the wall thickness.