

FORD[®] ROD & MAIN BEARING STYLES

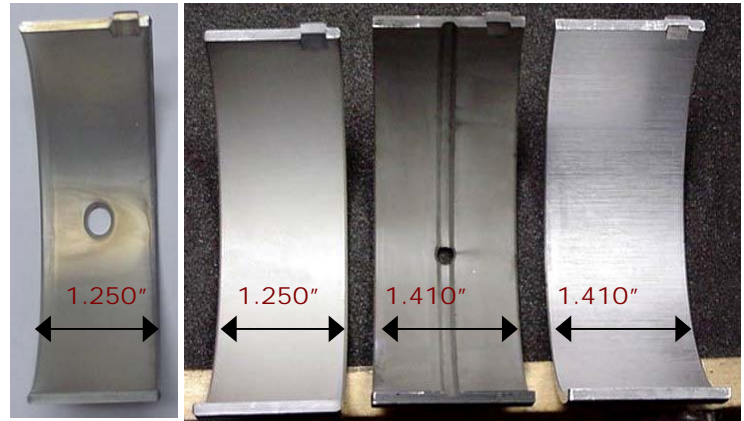
This edition addresses some of the rod and main bearing styles on the Ford[®] 192, 201, 256, 268, 304 and 456 cubic engines.

The HR3757, HR4757 and H6757 is a solid bearing and utilizes a bearing length of 1.410”.

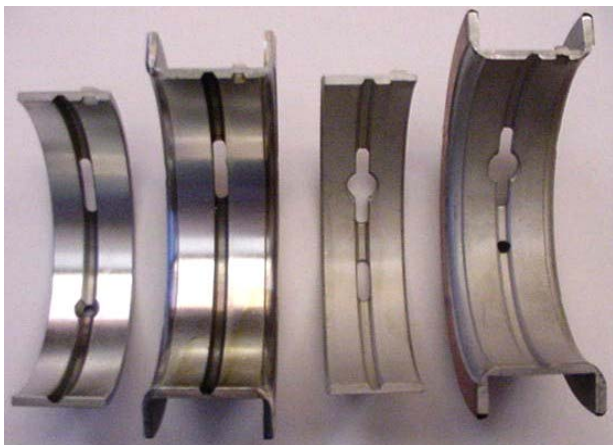
The HR41210 and HR 61210 has an oil groove and an oil hole in the center of the bearing. This bearing also has a length of 1.410”.

The HR487790001 and HR687790001 is a solid bearing and utilizes a bearing length of 1.250”.

The HR1834 has an oil hole in the center of the bearing. This bearing also has a length of 1.250”.



HR1834 HR487790001 HR41210 HR3757
 HR687790001 HR61210 HR4757
 HR6757



HM865S HM481877667S
 HM866S HM681877667S
 HM977S

On the main bearing sets, the HM865S, HM866S and HM977S utilize a thrust bearing with a .790” length oil slot and an oil groove, while the shell main bearings have a .780” length oil slot, a .153” diameter oil hole and an oil groove.

The HM481877667S and HM681877667S main bearing sets utilize a thrust bearing with 2 oil holes (1 hole .377” diameter and 1 hole .153” diameter), a .560” length oil slot and an oil groove.

The shell main bearings have a .377” diameter oil hole, 2 oil slots (one .562” length and one 1.035” length) and an oil groove.