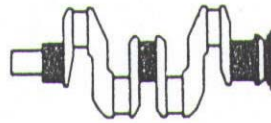
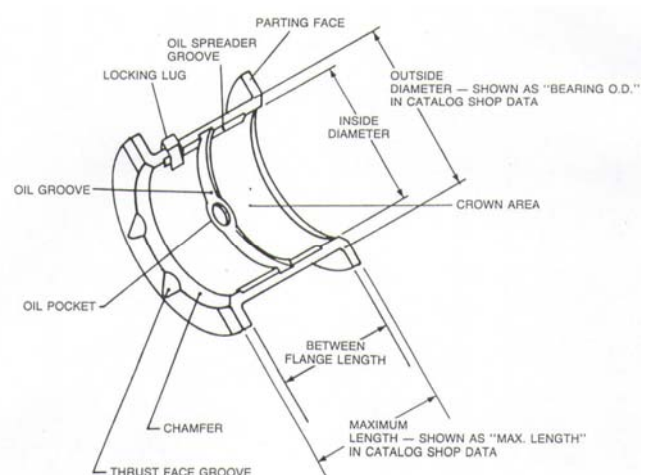
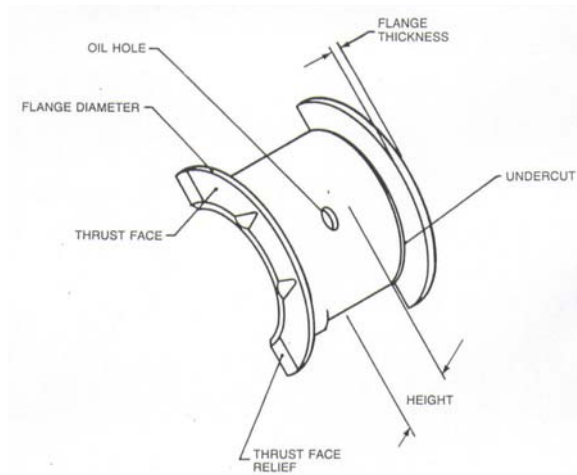


# IH<sup>®</sup> M Crankshaft & Bearings



THREE MAIN BEARING—4 CYLINDER

The early crankshaft utilized a rod journal diameter of 2.4975/2.4985 at standard and a main journal diameter of 2.7475/2.7485 at standard.



The late crankshaft utilized a rod journal diameter of 2.5475/2.5485 at standard and a main journal diameter of 2.8075/2.8085 at standard.

The outside diameter of both the early and late rod bearings is 2.700/2.701 and the outside diameter of both the early and late main bearings is 3.000/3.001. This makes the 2 crankshafts interchangeable.

When a crankshaft is being replaced, it is best to verify the rod and main journal diameters to determine which rod and main bearings will be needed.